

All Grades

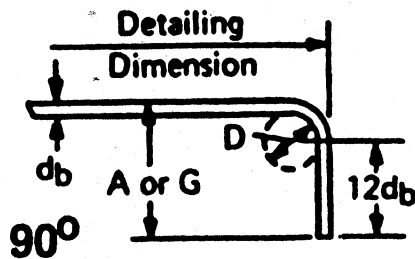
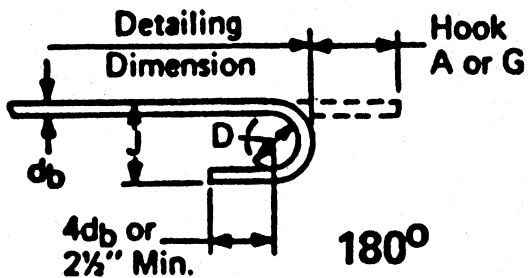
D = Finished inside bend diameter

db = Bar diameter

D = 6 db for # 3 through # 8

D = 8 db for # 9, # 10 and # 11

D = 10 db for # 14 and # 18



RECOMMENDED END HOOKS, ALL GRADES

BAR SIZE	D	180° HOOKS		90° HOOKS
		A or G	J	A or G
#3	2 1/4"	5"	3"	6"
#4	3"	6"	4"	8"
#5	3 3/4"	7"	5"	10"
#6	4 1/2"	8"	6"	1'-0"
#7	5 1/4"	10"	7"	1'-2"
#8	6"	11"	8"	1'-4"
#9	9 1/2"	1'-3"	11 3/4"	1'-7"
#10	10 3/4"	1'-5"	1'-11 1/4"	1'-10"
#11	12"	1'-7"	1'-2 3/4"	2'-0"
#14	18 1/4"	2'-3"	1'-9 3/4"	2'-7"
#18	24"	3'-0"	2'-4 1/2"	3'-5"

INCHES OF LAP CORRESPONDING TO NUMBER OF BAR DIAMETERS*

Number of Diameters	SIZE OF BAR									
	#3	#4	#5	#6	#7	#8	#9	#10	#11	
20	—	—	13	15	18	20	23	26	29	
22	—	—	14	17	20	22	25	28	32	
24	—	12	15	18	21	24	28	31	34	
30	12	15	19	23	27	30	34	39	43	
32	12	16	20	24	28	32	37	41	46	
36	14	18	23	27	32	36	41	46	51	
40	15	20	25	30	35	40	46	51	57	
48	18	24	30	36	42	48	55	61	68	

Minimum lap = 12 in.

*To next larger whole inch